Patent Docket No. 2004-219



IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Pa	tent Application of)
G. William Ragland et al.) Group Art Unit: 3726
Application No.: 09/490,259) Examiner: Eric Compton
Filed:	January 24, 2000) Confirmation No. 6933
]	APPARATUS AND METHODS FOR MANUFACTURE OF MULTILAYER METAL PRODUCTS	AND REPLY TO THE CHINER OF
	<u>AMENDMENT</u>	AND REPLY CHAPTER
Mail Sto Commis P.O. Bo	ssioner for Patents	To To

AMENDMENT AND REPLY

Mail Stop AF Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Sir:

In response to the Office Action dated October 24, 2003, Applicants submit the following amendments and remarks.

IN THE CLAIMS

Please cancel Claims 54-66, 72-80 without prejudice or disclaimer of the subject matter contained therein.